

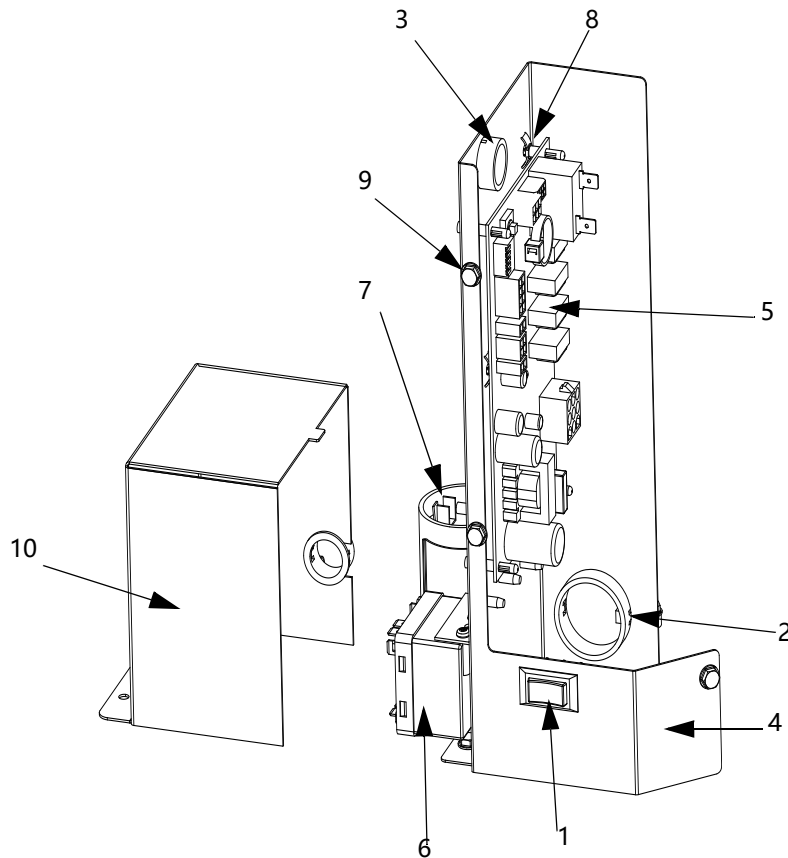


Ice Machine Parts List for Series UG0080 Models

UGF0080

UGP0080

UGF0080 CONTROL BOX



DESCRIPTION

	PART NO.
1 Toggle Switch	
a. Toggle Switch	2301513 ^[1]
b. Toggle Switch	040005440 ^[2]
2 Bushing, SB1500-21/2240	2500139
3 Bushing, SB875-11/2126	2501409
4 Control Box	
a. 230V/50-60Hz	040002567 ^[1]
b. 230V/50-60Hz	040005444 ^[2]
5 Control Board	
a. Control Board	040002984 ^[1]
b. Control Board	040005521 ^[2]
6 Start Relay	000002136
7 Start Capacitor	000000022
8 Control Board Mounting Supports	4302253
9 Screw	5202323
10 Relay Cover	040003500

Miscellaneous – Brackets, Screws, etc.—Not Shown

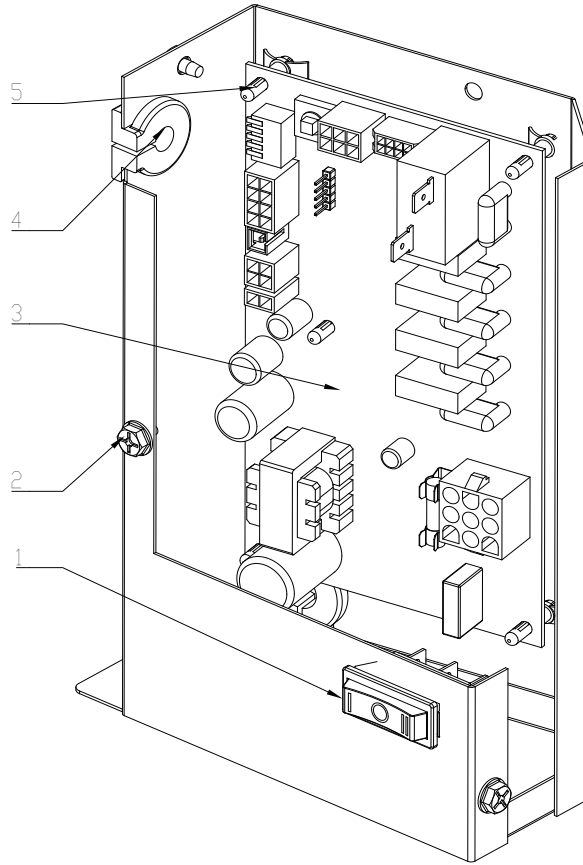
11 Control Box cover 230V/50-60Hz	040002568
12 Wiring Harness, Main 230V/50-60Hz,	040003441
13 Wiring Harness, Toggle Switch	040003438
14 Jump Wire	
a. 230V/50, UG080A	040003065
b. 230V/60, UG080A	040003435

NOTES:

[1] Before Serial number 310370498.

[2] After Serial number 310370498.

UGP0080 CONTROL BOX



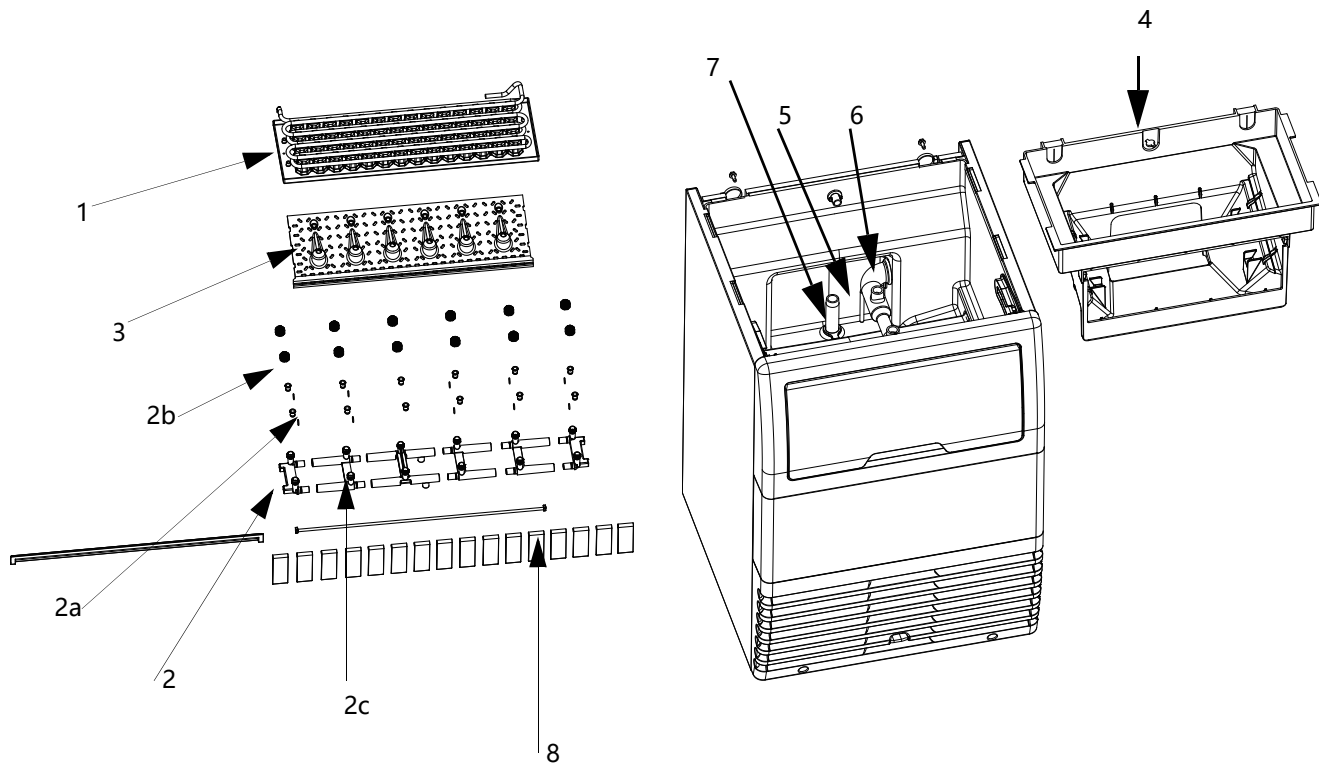
DESCRIPTION

DESCRIPTION	PART NO.
1 Toggle Switch	040005440
2 Screw	5202329
3 Control Board	040006639
4 Protection Grommet 23*23.	040006595
5 Control Board Mounting Supports	4302253

Miscellaneous – Wire (Not Shown)

6 Wiring Harness, Main.	040006638
7 Wiring Harness, Toggle Switch	040003438
8 Jump Wire(230V/50Hz)	040003065

UG0080 EVAPORATOR ASSEMBLY



DESCRIPTION

	PART NO.
1 Evaporator Assembly -Standard	3006449
2 Spray Bar Assembly	040004661
2a Insert (each)	4008779
2b Cap (each)	4008769
2c O-ring	5004639
3 Ice Ramp	040003478
4 Evaporator Housing Assembly	040003591
5 Water Level NTC Thermistor	040003055
6 Tubing (Water Pump Out)	000000959
7 Standpipe Assembly	
a. Standpipe	4015193
b. Plug	040000096
8 Curtain Assembly	
a. Paddle	040003482[1]
b. Rod	040003610
c. Cover.evap/Hanger	040003483
9 Bin Full NTC Thermistor Assembly (not shown)	040004978

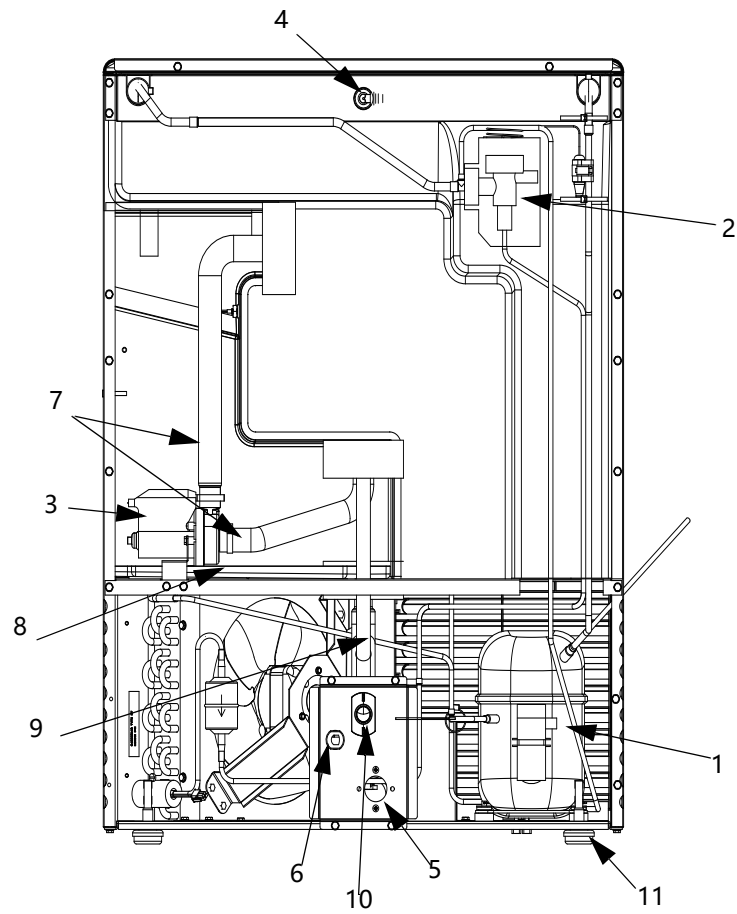
Miscellaneous – Brackets, Screws, etc.—Not Shown

10 Spray Bar Clamp	5650649
11 Water Inlet Diverter	6072481

NOTE:

[1] 16 paddles used on UG80.

UG0080 REFRIGERATION COMPARTMENT – COMMON PARTS



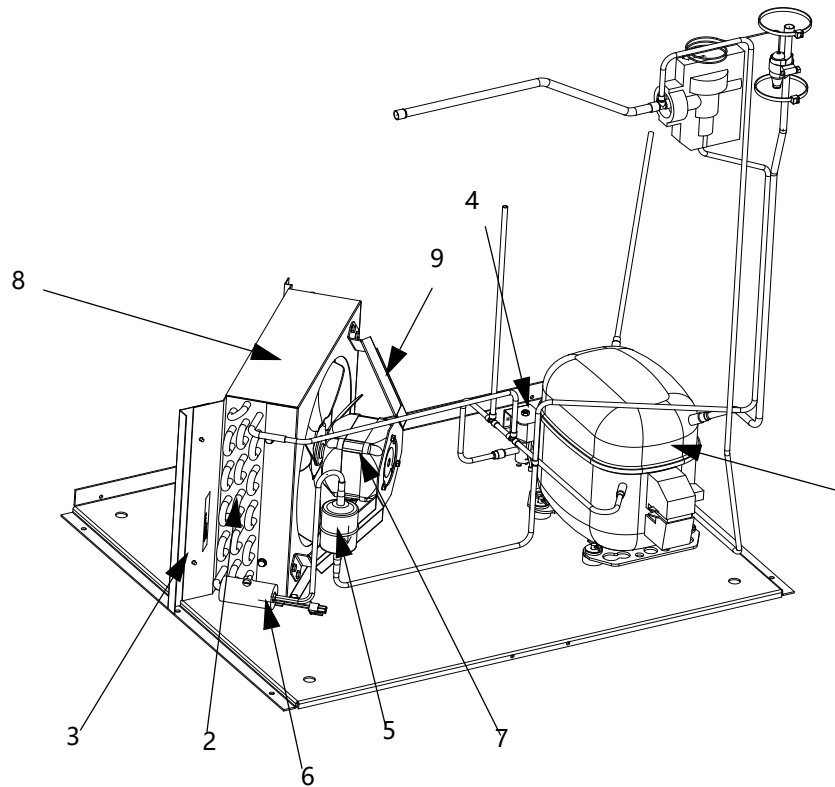
DESCRIPTION	PART NO.
1 Compressor	
1a Compressor 230,50/60,1 Danfoss	7601373 ^[1]
a. Start Capacitor-330 VAC	000000022
b. Start Relay	000002136
1b Compressor NEU6217U 230V/50	040006736 ^[2]
a. Start Capacitor	040006761
b. Start Relay	040006762
c. Overload Protector	040006763
2 Expansion Valve	
a. Expansion Valve	7603473 ^[1]
b. Expansion Valve	000015753 ^[2]
3 Water Pump	
a. 220V/50Hz	040005217
b. 220V/60Hz	040005218
4 Evaporator Water Inlet Fitting	040004041
5 Water Inlet Valve	
a. 230/50-60Hz UG065A	000006441
b. Mylar Shield	000000827
6 Terminal Block	2512043
7 Vinyl Tubing	
a. Pump to Spray Bar	000000959
b. Sump to Pump	000000960
c. Clamp	5000493
8 Condensate Tray	040004235
9 Bin Drain Tube	040002549
10 Drain Fitting Barbed	4011289
11 Leg	5005253
Miscellaneous – Brackets, Screws, etc.-Not Shown	
12 Water Inlet Tubing .375 ID	040002557
13 Drain Line Clamp	5650733
14 Screw 7 x 7 mm (mounts water inlet valve)	5004429
15 Screw 5 x 13 mm (mounts water pump)	5005023
16 Water Supply Hose	
a. Use on UGF-261&UGP-251	040001088
b. Use on UGF-251	040003502
17 Power Cord	
a. 230/50/1	2008393 ^[1]
b. 230/50/1	040000766 ^[2]
c. 230/60/1	2033023
d. Flat Blades (AUS)	040005840

NOTE:

[1] Use on UGF Ice Machine.

[2] Use on UGP Ice Machine.

UG0080 REFRIGERATION COMPARTMENT – AIR-COOLED



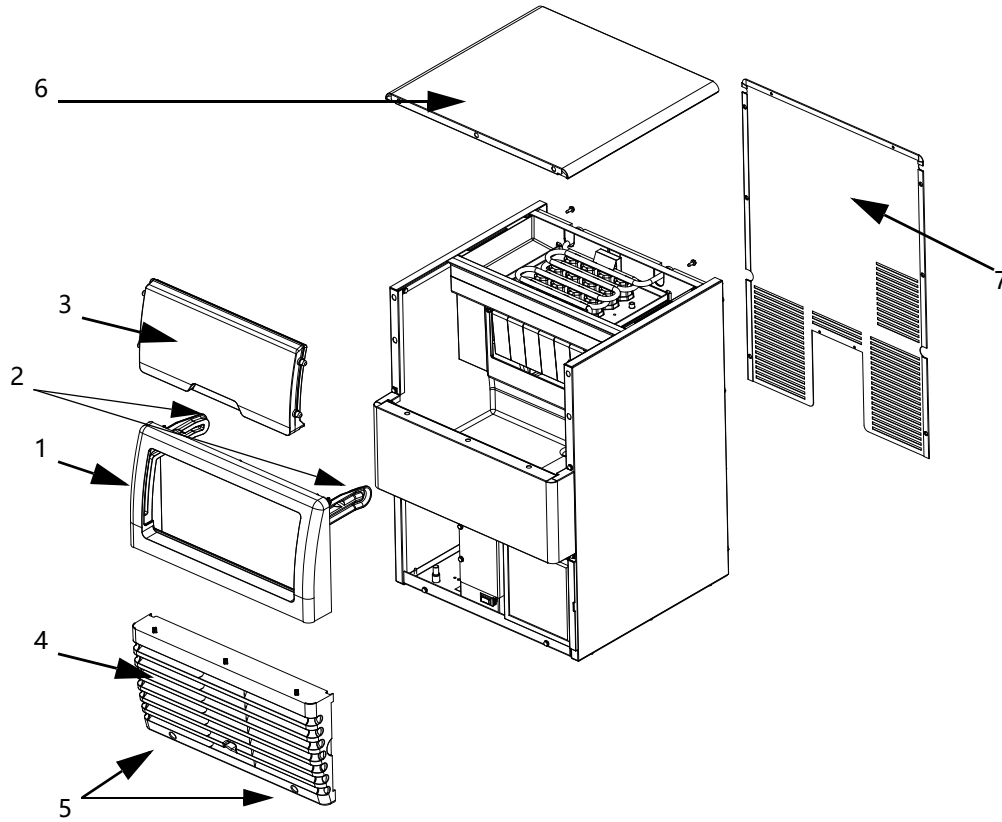
DESCRIPTION

	DESCRIPTION	PART NO.
1	Compressor (Refer to COMMON PARTS Page)	Page -4
2	Air Condenser	.040002548
3	Baffle - Air Condenser	.040003711
4	Hot Gas Valve	
a.	Hot Gas Valve 230/50-60/1 Ph	.040001071
b.	Hot Gas Valve Coil Only 230/50-60/1 Ph	.040000103
5	Line Drier	.8252159
6	Liquid Line NTC Thermistor	.040003056
7	Fan Motor	
a.	230/50-60 Hz	.2000219
b.	Fan Blade	.3005659

Miscellaneous – Brackets, Screws, etc.

8	Fan Shroud	.040003712
9	Fan Motor Mounting Bracket	.040003709
10	SCR, STL PH 23 TC-M4X13MM(bracket to fan shroud)	.5004499
11	Nut ,STL, Hex-Reg, M4 X 0.7 (motor to bracket).	.5005513

UG0080 PANELS



DESCRIPTION

PART NO.

Door – Gray

1	Frame	040003730
2	Door Track Assembly	040004091
3	Door Assembly	040003731
4	Grill (Not Including Air Filter)	040002558
5	Grill Screws (5 x 13 mm)	5004499
6	Top Cover	7603503
7	Back Panel	040003499
8	Leg Leveler (Not Shown)	5005253
9	Air Filter (Not Shown)	040004376